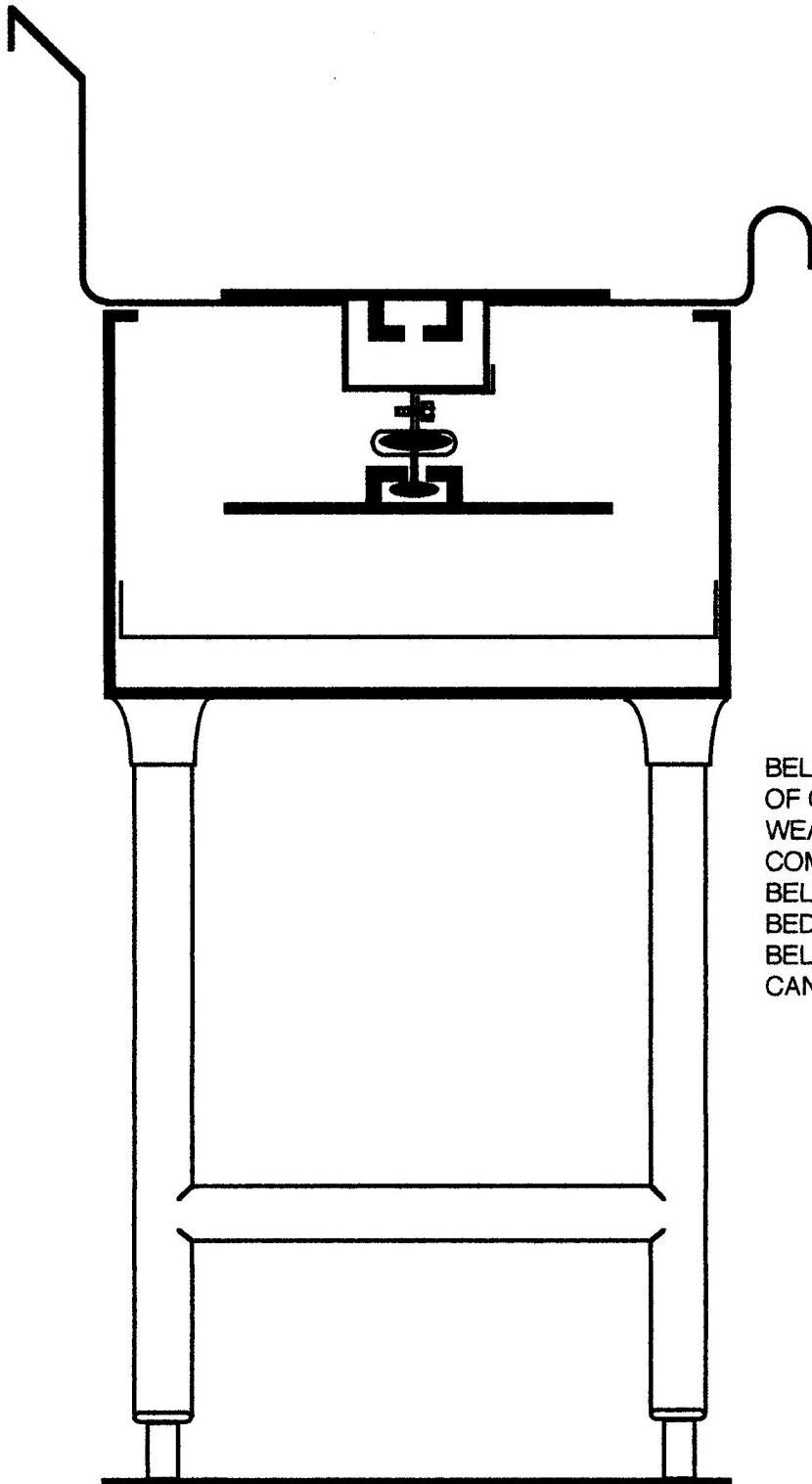


EXISTING CONVEYOR SYSTEM



BELT IS RIDING DIRECTLY ON SLIDER BED OF CONVEYOR THIS CAUSES EXCESSIVE WEAR, MOSTLY ON SLIDER BED. SINCE COMPOUNDS IN BELT RESIST WEAR, THE BELT WILL "CUT" A GROOVE IN SLIDER-BED THE WIDTH OF THE BELT. IF YOU LIFT BELT OFF SLIDER BED THIS GROOVE CAN BE SEEN.